

# Al-Ni-Ti-V (Aluminum-Nickel-Titanium-Vanadium)

V. Raghavan

The topologically close-packed intermetallics  $\text{Ni}_3\text{Al}$ ,  $\text{Ni}_3\text{Ti}$ , and  $\text{Ni}_3\text{V}$  have excellent corrosion and oxidation resistance and attractive mechanical properties, with strength increasing with increasing temperature. Recently, [2004Nun] determined isothermal sections at 1000 and 1100 °C for the  $\text{Ni}_3\text{Al-Ni}_3\text{Ti-Ni}_3\text{V}$  pseudoternary system. [2004Ish] studied the phase relationships at 1300, 1200, and 1000 °C between the  $B2$ - and  $L2_1$ -type ordered structures on the  $\text{NiAl-NiTi-NiV}$  plane of the composition tetrahedron.

## Binary Systems

For brief descriptions of the Al-Ni, Al-Ti, and Ni-Ti binaries, see the Al-Ni-Ti update in this issue. The Al-Ti-V update gives descriptions of the Al-V and Ti-V phase

diagrams. See the Al-Ni-V update for the Ni-V phase diagram.

## Ternary Systems

The Al-Ni-Ti, Al-Ni-V, and Al-Ti-V systems are updated in this issue. The review of the Ni-Ti-V system by [1991Gup] presented a schematic liquidus projection, a corresponding reaction scheme, and two partial isothermal sections, one at 1000 °C for the Ni-NiTi-V region and the other at 900 °C for the NiTi-Ti-V region based on the results of [1984Ere]. [1992Pri] reported a full isothermal section at 1000 °C, which is in agreement with [1984Ere]. Figure 1 shows a pseudobinary section along the  $\text{Ni}_3\text{Ti-Ni}_3\text{V}$  join [2004Nun]. In addition to the solid solutions based on  $\text{Ni}_3\text{Ti}$  and  $\text{Ni}_3\text{V}$ , two intermediate phases, one with rhombohedral symmetry (denoted r) and the other with  $\text{DO}_{19}$  structure, are present.

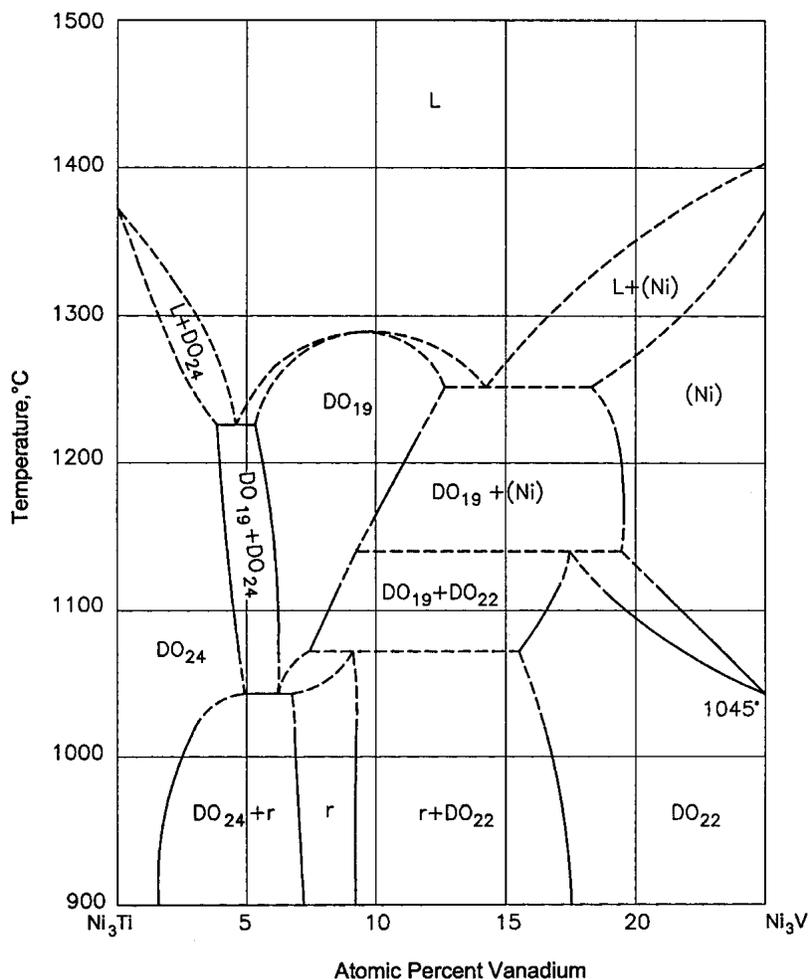


Fig. 1 Al-Ni-Ti-V pseudobinary section along the  $\text{Ni}_3\text{Ti-Ni}_3\text{V}$  join [2004Nun]

Section II: Phase Diagram Evaluations

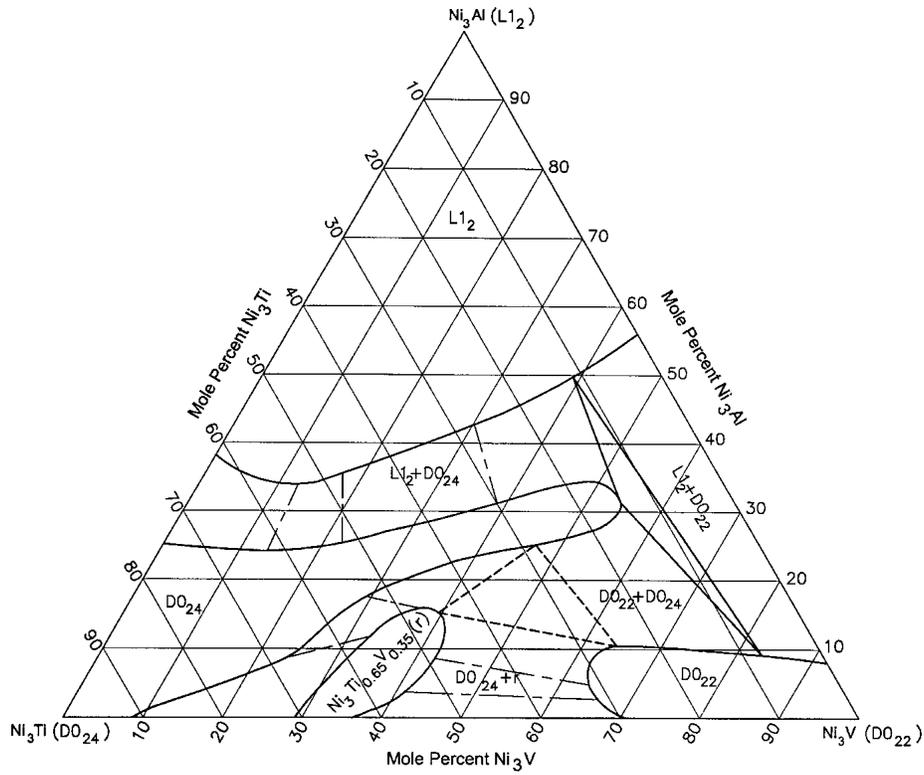


Fig. 2 Al-Ni-Ti-V pseudoternary section on the  $Ni_3Al-Ni_3Ti-Ni_3V$  plane at 1000 °C [2004Nun]

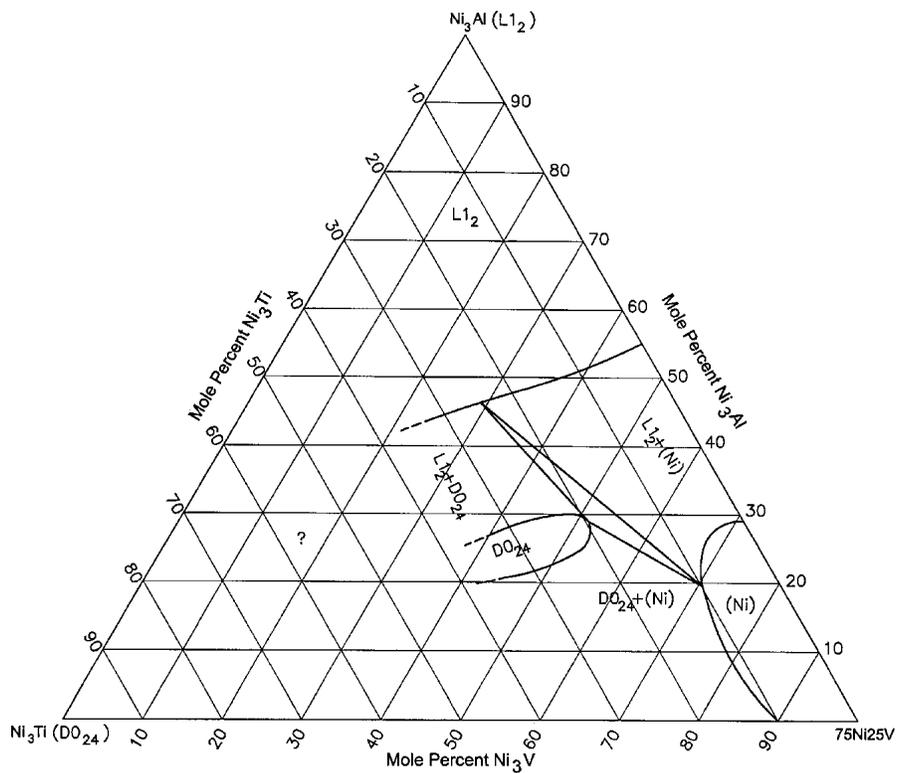


Fig. 3 Al-Ni-Ti-V partial pseudoternary section on the  $Ni_3Al-Ni_3Ti-Ni_3V$  plane at 1100 °C [2004Nun]

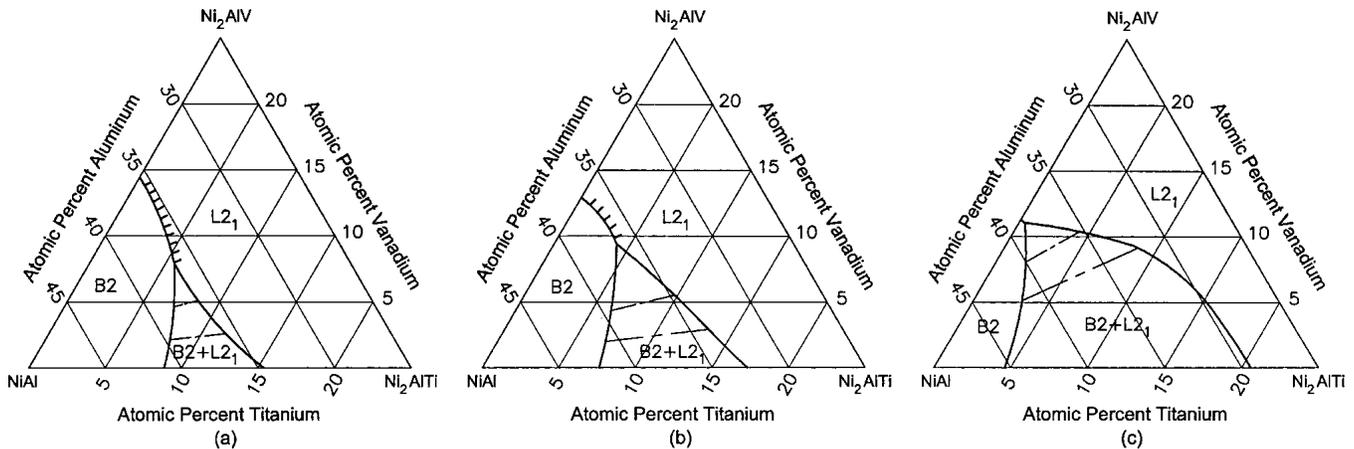


Fig. 4 Al-Ni-Ti-V  $B2$ - $L2_1$  equilibria on the NiAl-Ni<sub>2</sub>AlTi-Ni<sub>2</sub>AlV plane at (a) 1300 °C, (b) 1200 °C, and (c) 1000 °C [2004Ish]

### The Ni<sub>3</sub>Al-Ni<sub>3</sub>Ti-Ni<sub>3</sub>V Pseudoternary Section

With starting metals of 99.99% Al, 99.9% Ni, 99.9% Ti, and 99.9% V, [2004Nun] arc-melted 23 quaternary alloy compositions that lie on the Ni<sub>3</sub>Al-Ni<sub>3</sub>Ti-Ni<sub>3</sub>V plane under an Ar atmosphere. The alloys were annealed at 1100 and 1000 °C for 5 to 7 d, followed by water quenching. The phase equilibria were studied using optical microscopy, x-ray diffraction, and scanning electron microscopy with wavelength-dispersive spectroscopy. The pseudoternary sections constructed by [2004Nun] at 1000 and 1100 °C are redrawn in Fig. 2 and 3. In Fig. 2, along the Ni<sub>3</sub>Al-Ni<sub>3</sub>Ti side, Ni<sub>3</sub>Al ( $L1_2$ , AuCu<sub>3</sub>-type) and Ni<sub>3</sub>Ti ( $DO_{24}$ , Ni<sub>3</sub>Ti-type hexagonal) are in two-phase equilibrium (refer to Fig. 4 under the Fe-Ni-Ti update in this issue). Along the Ni<sub>3</sub>Al-Ni<sub>3</sub>V side, Ni<sub>3</sub>Al and Ni<sub>3</sub>V ( $DO_{22}$ , TiAl<sub>3</sub>-type tetragonal) are in two-phase equilibrium (refer to Fig. 4 in the Al-Ni-V update in this issue). Along the Ni<sub>3</sub>Ti-Ni<sub>3</sub>V side, Ni<sub>3</sub>Ti, Ni<sub>3</sub>Ti<sub>0.65</sub>V<sub>0.35</sub> (a rhombohedral phase), and Ni<sub>3</sub>V are present (Fig. 1). No quaternary compounds were found on this plane. In Ni<sub>3</sub>Ti, most of the Ti atoms are substituted by Al and V atoms. The solubility of Al in Ni<sub>3</sub>Ti<sub>0.65</sub>V<sub>0.35</sub> is significant. At 1100 °C, only a partial diagram was determined by [2004Nun] (Fig. 3). At this temperature, Ni<sub>3</sub>V has transformed to (Ni) with 25 at.% V dissolved in it. This face-centered cubic phase dissolves up to 7.5 at.% Al. [2004Nun] showed that the extent of the phase fields on the pseudoternary plane depends on the electron-to-atom ratio and the atomic sizes of the constituent atoms.

### B2-L<sub>21</sub> Phase Equilibria

With starting materials of purity Al >99.99%, Ni >99.95%, Ti >99.5%, and V >99.7%, [2004Ish] arc-melted a limited number of alloy compositions that lie on the NiAl-

Ni<sub>2</sub>AlTi-Ni<sub>2</sub>AlV triangle, which forms part of the NiAl-NiTi-NiV plane in the composition tetrahedron. The samples were annealed at 1300, 1200, and 1000 °C for 1, 14, and 28 days, respectively, and quenched in ice water. The phase equilibria were studied by metallography and the diffusion-couple technique. The composition of the phases was measured by energy-dispersive x-ray spectroscopy. Isothermal sections constructed by [2004Ish] at 1300, 1200, and 1000 °C are redrawn in Fig. 4. The  $B2 \leftrightarrow L2_1$  transition is a second-order transition along the NiAl-Ni<sub>2</sub>AlV side. As the Ti content increases, the first-order transition sets in, with the appearance of the two-phase field ( $B2 + L2_1$ ). With decreasing temperature, the width of the two-phase field increases. The measured Ni content of the  $B2$  and  $L2_1$  phases in all of the studied alloy compositions was ~50 at.%.

### References

- 1984Ere: V.N. Eremenko, L.A. Tretyachenko, S.B. Prima, and E.L. Semenova, Phase Diagrams of Ti-Ni-Gr.IV-VIII Transition Metal Systems, *Poroshk. Metall. (Kiev)*, (No. 8), 1984, p 46-55 (in Russian)
- 1991Gup: K.P. Gupta, The Ni-Ti-V (Nickel-Titanium-Vanadium) System, *Phase Diagrams of Ternary Nickel Alloys, Part 2*, Indian Institute of Metals, 1991, p 219-229
- 1992Pri: S.B. Prima, Phase Diagram of the Ternary Ni-Me<sup>IV</sup>-Me<sup>V</sup> System, *Metally*, (No. 5), 1992, p 120-125 (in Russian); TR: *Russ. Metall.*, (No. 5), 1992, p 109-114
- 2004Ish: K. Ishikawa, I. Ohnuma, R. Kainuma, K. Aoki, and K. Ishida, Phase Equilibria and Stability of Heusler Type Aluminides in the NiAl-Ni<sub>2</sub>AlTi-Ni<sub>2</sub>AlV (Y: V, Cr or Mn) Systems, *J. Alloys Compd.*, Vol 367, 2004, p 2-9
- 2004Nun: Y. Nunomura, Y. Kaneno, H. Tsuda, and T. Takasugi, Phase Relation and Microstructure in Multi-Phase Intermetallic Alloys Based on Ni<sub>3</sub>Al-Ni<sub>3</sub>Ti-Ni<sub>3</sub>V Pseudo-Ternary Alloy System, *Intermetallics*, Vol 12, 2004, p 389-399